



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4091-1

Job Sheet 176513



Part No: D4091-1

Job Qty: 30 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: Dwg D4091 Rev. A IPP REV :A NEW ISSUE 10-03-31 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs		5/15/18	0.00	0.00	Purchasing		<i>APR 25/18</i>
110	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging2		<i>APR 25/18</i>
130	QC	30 pcs		5/15/18	0.00	0.00	QC6		<i>MAY 02 2018</i>
160	QC	30 pcs		5/15/18	0.00	0.00	QC3 <i>NIR</i>		<i>9-89</i>
170	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging3-2		<i>DC 2018-05-02</i>
180	QC21-SA	30 Ea		5/15/18	0.00	0.00	QC21		<i>DAS 21</i>

Part Op 100 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005
Descriptions:

PO 039730 APR 27 2018 R L x 30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.7530 ft (.1251 ea)	100-Purchasing	<i>5067524</i>
D4091-1P	Lug	30 pcs (1 ea)	100-Purchasing	<i>5067435</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2423	4	747	0
	D4091-1P	30	40	0



Container No: **S067530**



Mounting Lug

PART NO: **D4091 - 1**
Serial No/Batch: **S067530**
Revision:
Operation:
Change No:

Packaging

Mfg Date: 05/02/18
Job No: 176513

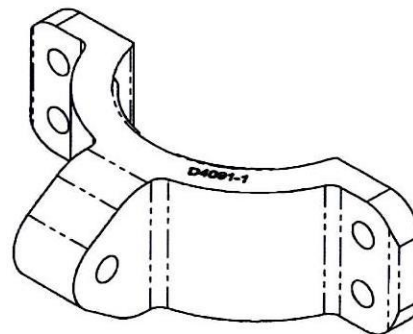
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	1.380Inches $\pm$ 0.030	1.410 1.350		
2	Mounting Lug	4.450Inches $\pm$ 0.030	4.480 4.420		
3	Mounting Lug	0.270Inches $\pm$ 0.030	0.300 0.240	Reference	
4	Mounting Lug	1.910Inches $\pm$ 0.030	1.940 1.880		
5	Mounting Lug	0.690Inches $\pm$ 0.030	0.720 0.660		
6	Mounting Lug	0.293Inches $\pm$ 0.010	0.303 0.283		
7	Mounting Lug	0.735Inches $\pm$ 0.010	0.745 0.725	Reference	
8	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
9	Mounting Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
10	Mounting Lug	0.625Inches $\pm$ 0.010	0.635 0.615		
11	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
12	Mounting Lug	0.257Inches $\pm$ 0.006 - 0.001	0.263 0.256	Diameter	
13	Mounting Lug	0.400Inches $\pm$ 0.030	0.430 0.370	Radius	
14	Mounting Lug	2.310Inches $\pm$ 0.010	2.320 2.300	Reference	

Plex 4/25/18 1:46 PM Dart.Gagnon.Michelle

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 176513

APR 25 2018



D4091-1 MOUNTING LUG

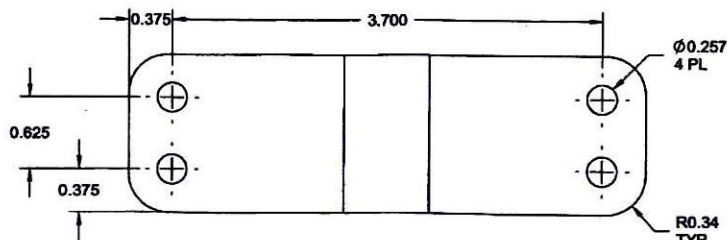
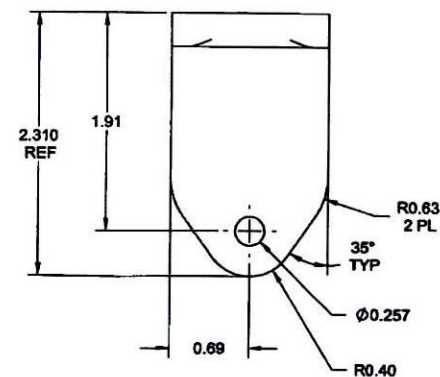
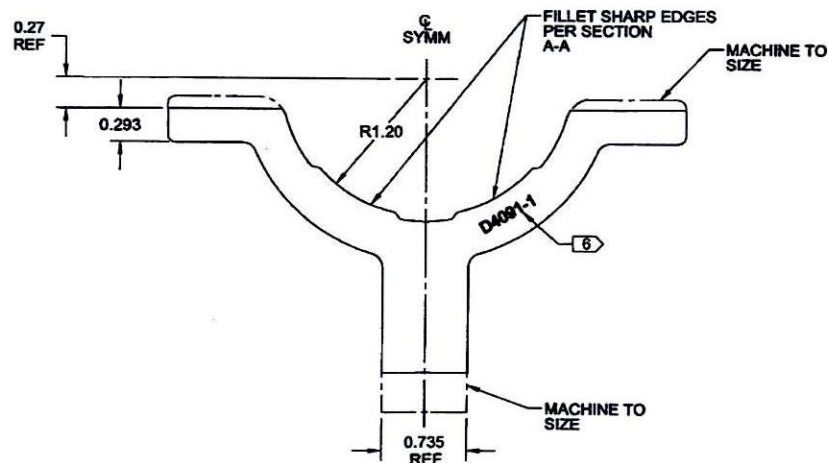
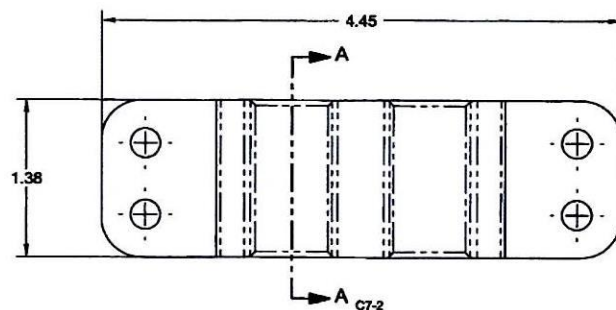
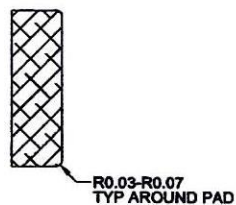
RELEASED
 2010-06-28

NOTES:

- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 $\pm$ 0.005 IN THIS LOCATION WITH A TOOL TIP RADIUS
 OF 0.015 $\pm$ 0.005
- 7) WEIGHT: 0.31 lbs

A		NEW ISSUE		CP	10.03.29
REV.	DESCRIPTION			BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	CP				
CHECKED		DRAWING NO.			REV. A
MFG. APPR.		D4091			SHEET 1 OF 2
APPROVED		TITLE			SCALE
DE APPR.		MOUNTING LUG			NTS
DATE	10.03.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

SECTION A-A C5-2



D4091-1 MOUNTING LUG

RELEASED
2010-04-20

DESIGN	GP	DART AEROSPACE LTD	
DRAWN	GP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4091	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING LUG	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039730**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039730

PO Date: 4/27/18

Due Date: 5/10/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
APR 27 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3910-3P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as Per QSI 005	Firmed	5/10/18	39 pcs ✓	0 pcs 39x	39 pcs	\$16.10/pcs	\$627.90
Line Item Note W/O 176488											
2	D3910-5P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as Per QSI 005	Firmed	5/10/18	35 pcs ✓	0 pcs 35x	35 pcs	\$16.10/pcs	\$563.50
Line Item Note W/O 176469											
3	D4091-1P			Lug As Per Dwg D4091 Rev. A Alodine and Paint as Per QSI 005	Firmed	5/10/18	30 pcs ✓	0 pcs 30x	30 pcs	\$16.10/pcs	\$483.00
Line Item Note W/O 176513											

Grand Total: \$1,674.40

Order Notes

cc'd At 18/05/01

(Signature)



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
35	D3910-5	Crosstube Lug Paint Batch # 21854 / Material Batch # 160522	39730
39	D3910-3	Crosstube Lug Paint Batch # 21854 / Material Batch # 160522	39730
30	D4091-1	Mounting Lug Paint Batch # 21095/ Material Batch # 148835	39730

DAS
11
9-89

MATERIAL: supplied by DART

MAY 02 2018

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 1, 2018